

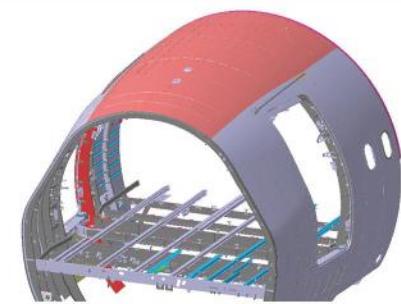
## Activities Activités



SERIES WP

- ▶ **Back up A320 STELIA Méaulte**  
Plan B A320 STELIA Méaulte
- ▶ **Passenger door frame**  
Encadrement de porte passager
- ▶ **Upper shell T12**  
Pavillon T12
- ▶ **Rear panels right / left**  
Panneaux AR D/G
- ▶ **Front panels right / left**  
Panneaux AV D/G
- ▶ **Frame 1**  
Cadre 1
- ▶ **Half rate for Tunisia and Morocco : production under 10 days**  
Double source Tunisie et Maroc : production à 10 jours
- ▶ **Flexibility & reactivity**  
Flexibilité et réactivité

- ▶ **FAL A380 AIRBUS Toulouse stations 32/50**  
Postes 32/50 FAL A380 AIRBUS TOULOUSE
- ▶ **FAL A350 AIRBUS Toulouse station 59**  
Poste 59 FAL A350 AIRBUS Toulouse
- ▶ **Lower shell 13/14 A320 finition STELIA Rochefort**  
Finition Barques 13/14 A320 STELIA Rochefort
- ▶ **Lower shell 13/14 A320 finition STELIA Méaulte**  
Finition Barques 13/14 A320 STELIA Méaulte
- ▶ **Lower shell 11/12 A350 finition STELIA Méaulte**  
Finition Barques 11/12 A350 STELIA Méaulte
- ▶ **FALCON & RAFALE Sub-assembly DASSAULT Argenteuil**  
Assemblage S/E Falcon & Rafale DASSAULT Argenteuil



HIGH REACTIVITY WP



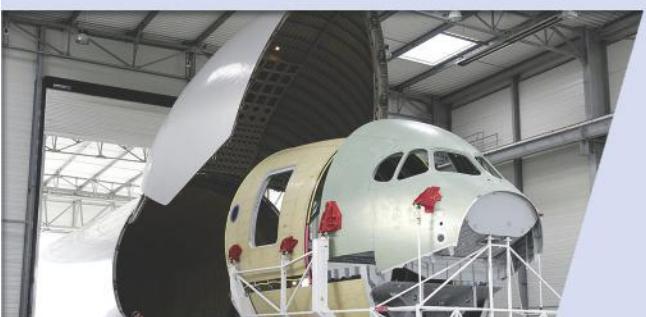
OSW WP

- ▶ **Structure and mechanical quality inspection A380 DERICHEBOURG Toulouse**  
IQ Structure mécanique A380 DERICHEBOURG Toulouse
- ▶ **Structure quality inspection A320/A330/A380/A400M STELIA Saint-Nazaire**  
IQ Structure A320/A330/A380/A400M STELIA St-Nazaire
- ▶ **EASA for 1 redaction A320 STELIA Saint-Nazaire**  
Rédaction EASA F1 A320 STELIA St-Nazaire
- ▶ **Assembly quality inspection S12 A350 STELIA Méaulte**  
IQ Assemblage S12 A350 STELIA Méaulte
- ▶ **Cockpit S11 manufacturing quality inspection S11 A350 STELIA Méaulte**  
IQ Fabrication Casquette S11 A350 STELIA Méaulte
- ▶ **Frame 0 / Frame 1 manufacturing quality inspection A330 STELIA Méaulte**  
IQ Fabrication Cadre 0 / Cadre 1 A330 STELIA Méaulte

- ▶ **OSW Structure A320/A330 STELIA Toulouse**  
OSW Structure A320/A330 STELIA Toulouse
- ▶ **OSW Hydraulics A330 STELIA Toulouse**  
OSW Hydraulique A330 STELIA Toulouse
- ▶ **Management and coordination**  
Management et coordination
- ▶ **Preparation**  
Préparation
- ▶ **Production and inspection**  
Réalisation et inspection
- ▶ **Logistics**  
Logistique



QUALITY INSPECTION



OTHER WHITE COLLAR ACTIVITIES

- ▶ **Lower shell preparation A350 ASSYSTEM Méaulte**  
Préparation Lower Shell A350 ASSYSTEM Méaulte
- ▶ **S12 preparation A350 ASSYSTEM Méaulte**  
Préparation S12 A350 ASSYSTEM Méaulte
- ▶ **Technical coordination A350 ASSYSTEM Méaulte**  
Coordination Technique A350 ASSYSTEM Méaulte
- ▶ **Logistics manager STELIA Méaulte**  
Manager de livraison STELIA Méaulte
- ▶ **Coordination A350 STELIA Toulouse**  
Coordination A350 STELIA Toulouse

# AEROSTRUCTURE ASSEMBLY

## Assemblage d'aérostructure



## Management

### WORK PACKAGES ACTIVITIES

Activité en Work-packages

- ▶ **Master agreement coverage: MSA/WPA**  
Couverture par contrats cadres : Type MSA / WPA
- ▶ **Station management in AIRBUS FAL by WP**  
Gestion de postes en FAL AIRBUS en WP
- ▶ **Commitment on deliverables**  
Engagement au livrable
- ▶ **Multiyear profess plan**  
Plans de progrès pluriannuels
- ▶ **Capability/Capacity commitment**  
Engagement charge / capacité

### LEAN MANUFACTURING

L'amélioration continue

- ▶ **Deployment of lean manufacturing**  
Déploiement du Lean Management
- ▶ **Risk analysis like AMDEC**  
Analyses de Risques type AMDEC
- ▶ **Internal lean manufacturing reviews**  
Revues d'Amélioration Continue internes
- ▶ **Problems feedback and processing by specific forms**  
Remontées et traitement de problèmes via Fich'Action et Fich'Idée
- ▶ **Monitoring plan of activities**  
Plan de surveillance des activités
- ▶ **Failure analysis by PPS**  
Analyse des défaillances par PPS



FOD pouches  
Pochette FOD

### MANAGEMENT TOOLS

Les outils de management

- ▶ **Management of activities by quality assurance plan**  
Prestations encadrées par Plan d'Assurance Qualité
- ▶ **Daily SQCDP reviews and visual charts of management**  
Revues SQCDP quotidiennes et tableaux de management visuel
- ▶ **Targets on internal KPI shared with customer**  
KPI internes objectivés et partagés avec le client
- ▶ **Periodical contracts reviews like PRM**  
Revues de contrats périodiques type PRM

### SKILLS MANAGEMENT

La gestion des compétences

- ▶ **Internal qualification of staff**  
Qualification interne du personnel
- ▶ **Expert/trainer support**  
Expert / formateur transverse
- ▶ **Internal training form attested by MCQ**  
Modules internes validés par QCM
- ▶ **Practical tests on sample tubs: deployment in progress**  
Tests pratiques sur éprouvettes : en cours de déploiement
- ▶ **Schedule flexibility by company agreement**  
Flexibilité horaire par accord d'Entreprise
- ▶ **Mobility over our french plants: Méaulte, Rochefort, Saint-Nazaire and Toulouse**  
Mobilité inter-sites : Méaulte, Rochefort, St-Nazaire et Toulouse
- ▶ **Permanent training commitment**  
Engagement formation permanente

### ANTI-FOD POLICY

La politique anti-fod

- ▶ **Workwear adapted**  
Tenues du personnel adaptées
- ▶ **Trousers without pockets**  
Pantalon sans poche généralisé
- ▶ **FOD pouches**  
Pochette FOD
- ▶ **Periodical staff awareness**  
Sensibilisation périodique du personnel
- ▶ **Tools management like TMIP**  
Gestion de l'outillage type TMIP
- ▶ **Foamed roll cab/tool box**  
Servantes / caisses moussées
- ▶ **Daily stocklist recordings**  
Inventaires quotidiens tracés
- ▶ **TMIP focal point on stations**  
Correspondants TMIP sur prestations



Foamed roll cab/tool box  
Servantes / caisses moussées